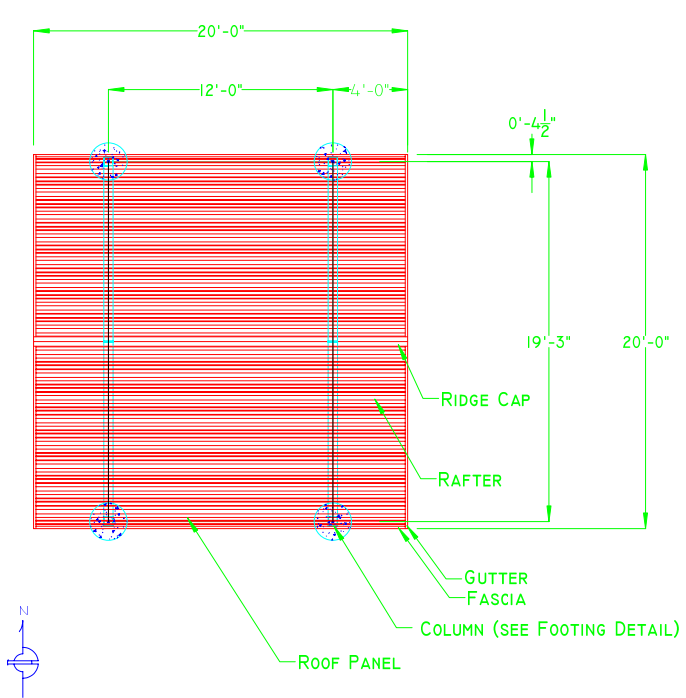
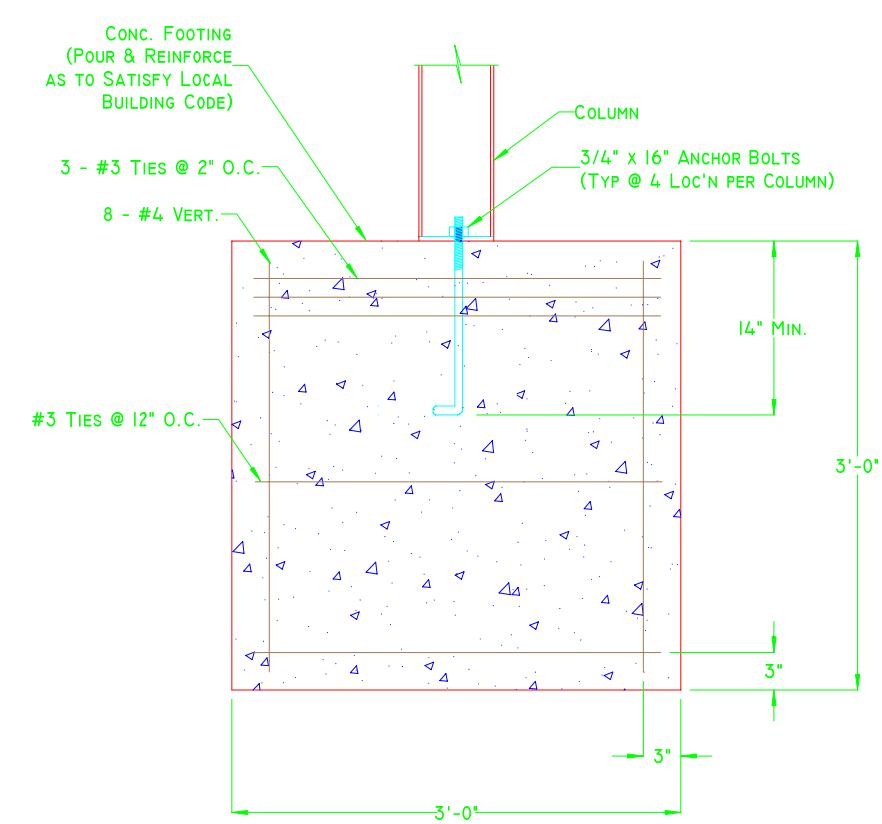


GENERAL NOTES

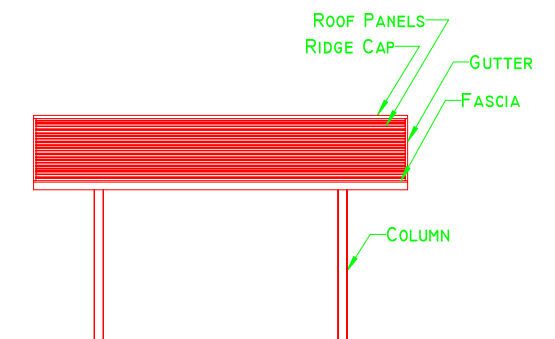
- (1) THIS OVERHEAD ROOF PROTECTION SYSTEM IS DESIGNED AS OPEN STRUCTURE.
 - (2) ROOF DECK MATERIAL SHALL BE ALUMINUM ALLOY 3004-H151 (FY = 35 KSI). ALL OTHER MATERIAL SHALL BE CARBON STEEL A-36 (FY = 36 KSI), UNLESS OTHERWISE NOTED.
 - (3) CONCRETE MIX FOR FOUNDATION SHALL BE MINIMUM 2500 PSI AT 28 DAYS.
 - (4) FOUNDATION SHALL REST ON REASONABLY SOUND GROUND THAT IS FREE OF ORGANIC MATERIAL AND CAPABLE OF SUPPORTING 1000 PSF BEARING.
 - (5) FOOTING INDICATED ON PLANS ARE RECOMMENDATIONS ONLY. CONSULT LOCAL CODES FOR REQUIREMENTS.
 - (6) COMPLETE DETAILED INSTALLATION INSTRUCTIONS AND ASSEMBLY DRAWINGS ARE SUPPLIED WITH EACH SHELTER.
 - (7) SHELTERS ARE SHIPPED KNOCKED DOWN AND ARE PRE-DRILLED FOR EASY INSTALLATION. NO HEAVY EQUIPMENT REQUIRED TO UNLOAD. NO FIELD WELDING REQUIRED. THE STRUCTURAL STEEL FRAME IS FULLY FABRICATED TO ENTIRELY ELIMINATE THE NEED FOR DRILLING, CUTTING OR WELDING ON THE SITE.
- ROOF PANELS:** STRUCTURAL PANELS ARE A ROLL FORMED STUCCO EMBOSSED ALUMINUM WITH A SNAP LOCK AND PROVIDES A STRONG WATERTIGHT CONNECTION. THE PANEL IS 2-1/2" IN DEPTH AND PROVIDES A NET COVERAGE OF 24". THE ALUMINUM ALLOY IS UBC STANDARD CH28, ALLOY NO. 3004-H151. THE PANEL IS COATED WITH THE FINEST THERMOSETTING ACRYLIC FINISH, WHITE OR BRONZE. (OPTIONAL 24 GA. GALVALUME ALSO AVAILABLE)
- FINISH:** ALL STEEL COMPONENTS ARE CLEANED WITH A 3 - STAGE IRON PHOSPHATE WASH AND AN ACID RINSE/SEALER. COMPONENTS ARE SPRAYED WITH A HIGH QUALITY UV RESISTANT URETHANE/POLYESTER (TGIC) ANTI-GRAFFITI POWDER FINISH AND BAKED/CURED AT 400 DEG. F. (GALVANIZING OPTIONAL).
- COLUMNS & RAFTERS:** STRUCTURAL COLUMNS AND RAFTERS ARE HOLLOW STRUCTURAL TUBING. THE STEEL CONFORMS TO: ASTM A-500 WITH 46,000 PSI YIELD STRENGTH AND 58,000 PSI TENSILE STRENGTH.
- PLATES:** STRUCTURAL STEEL PLATES ARE USED IN VARIOUS AREAS OF THE SHELTER AND ITS COMPONENTS. COLUMN BASE PLATES, BUTT PLATES, AND DIAGONAL BRACES ARE MANUFACTURED FROM STEEL PLATE. THE STEEL CONFORMS TO: ASTM A-36.
- GUTTER TRIM:** ALUMINUM GUTTER FACIA AND TRIM FACIA ARE SUPPLIED WITH ALL SHELTERS. THE ALUMINUM ALLOY IS 6063-T5 OR 3003-H14.
- FASTENERS:** STRUCTURAL STEEL BOLTS 3/8", 1/2" OR 5/8" DIAMETER. THE BOLTS, NUTS AND WASHERS CONFORM TO ASTM A325. #12 x 1-1/4" HEX WASHER HEAD TEK 5 SCREWS WITH NEOPRENE WASHERS ARE USED FOR FASTENING ROOF PANELS TO STRUCTURAL STEEL. #8 x 1/2" OR 3/4" HEX WASHER HEAD TEK 2 SCREWS ARE USED FOR FASTENING GUTTER, FACIA TRIM AND ROOF PANELS. ALL SCREWS ARE EITHER CADMIUM OR ZINC PLATED. HIGH STRENGTH BOLTS SHALL BE BROUGHT TO A SNUG TIGHT CONDITION TO INSURE THAT THE JOINTS ARE BROUGHT INTO GOOD CONTACT WITH EACH OTHER. THE NUTS SHALL BE TIGHTENED AN ADDITIONAL HALF TURN.
- WELDING:** ALL WELDING SHALL COMPLY WITH THE AWS A5.1 OR AWS A5.5, E70XX ELECTRODES, AND T24 PART 2 SEC. 2209A.



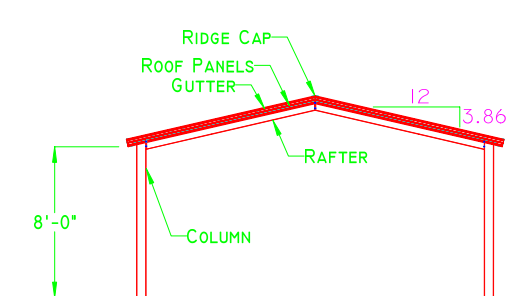
PLAN VIEW - MEREMAC SHELTER
AMERICANA BUILDING PRODUCTS - SALEM, IL



TYP FOOTING DETAIL (MEREMAC SHELTER)
AMERICANA BUILDING PRODUCTS - SALEM, IL



SOUTH ELEVATION - MEREMAC SHELTER
AMERICANA BUILDING PRODUCTS - SALEM, IL



EAST ELEVATION - MEREMAC SHELTER
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NOTE:
 -SHOWN FOOTING CONFORMS TO #20 SNOW LOAD & 90 MPH WIND RATINGS
 -REINFORCE & POUR FOOTING AS TO SATISFY LOCAL BUILDING CODES
 -OWNER TO VERIFY SOIL COND. @ EA. JOB SITE
 -DRAWINGS NOT INTENDED FOR USE IN CONSTRUCTION, CONSULT MANUF. FOR DETAILED SHOP DRAWINGS
 -DETAILS SHOWN HERE MAY NOT REFLECT ACTUAL DELIVERY

AMERICANA BUILDING PRODUCTS #2 INDUSTRIAL DR. - SALEM, IL 62881 (800)851-0865 WWW.AMERICANA.COM			
TITLE 20'-0" x 20'-0" MEREMAC SHELTER			
SIZE 11x17	DRAWN BY: JD	DWG NO.	REV A
SCALE NTS	DATE 04/20/06	SHEET 1 of	